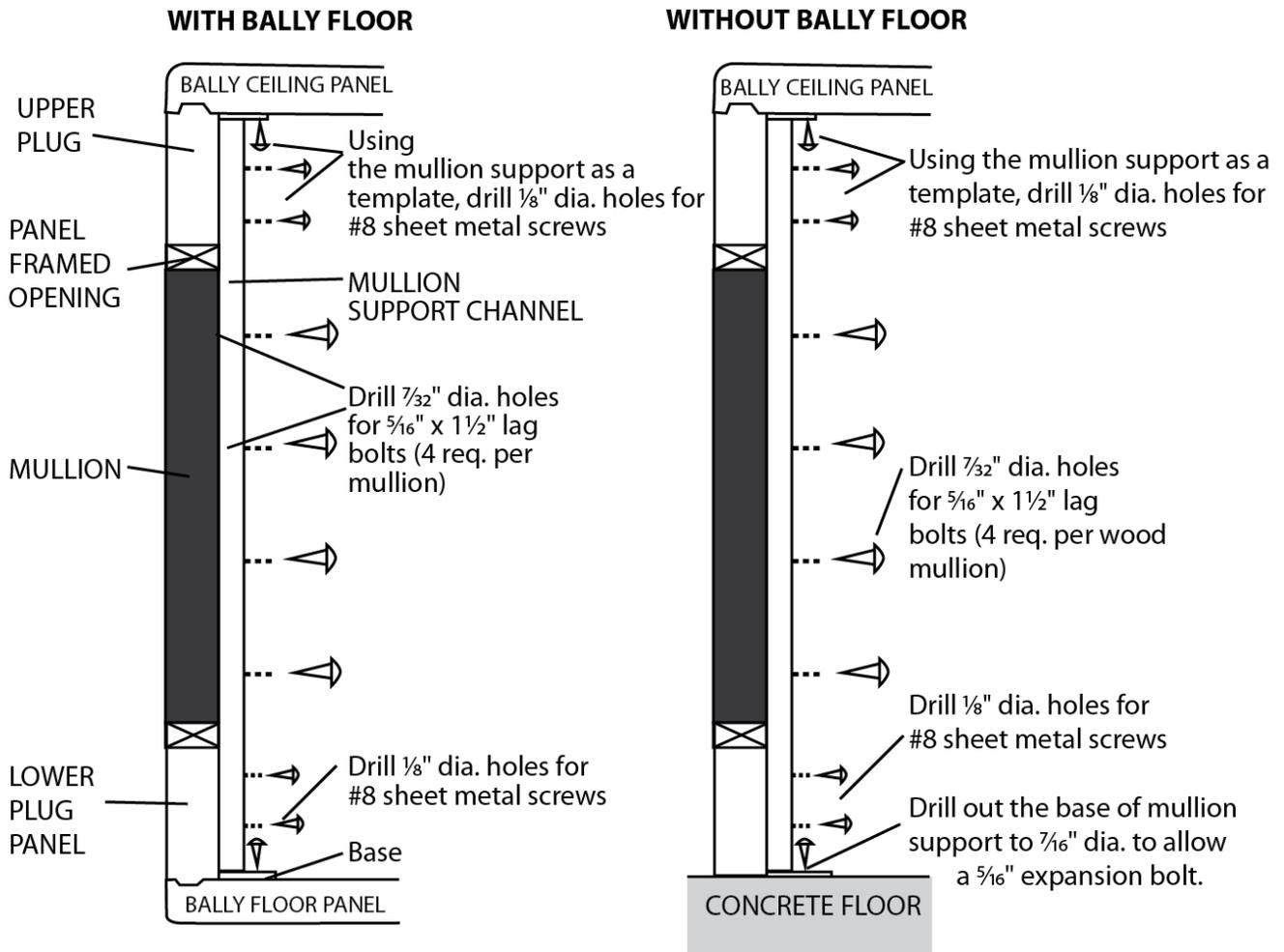




### Instructions for installing glass door mullion support channel

Installation of two or more glass door frame assemblies requires a mullion between the assemblies. A mullion support channel is required for each mullion used.

Place the mullions into position between the door frames. The mullion support channels can be used as temporary props to support the ceiling while the frames are being positioned within the opening. When the door frames and mullion are in position, the support can be fastened. Anchor the mullion support to the mullion with  $5/16"$  x  $1\frac{1}{2}"$  lag bolts. Also, fix the supports to the upper and lower plugs, using #8 x  $\frac{1}{2}"$  sheet metal screws. If the installation does not require an insulated floor, the support base holes must be drilled out to  $7/16"$  dia. to allow room for  $5/16"$  expansion bolts.



INSTRUCTION MANUAL  
Installing Glass Door Mullion Support Channel  
IM-205-81

